

Low-Temperature, Cryogenic Valves



KITZ CORPORATION



Low-Temperature, Cryogenic Valves

GATE VALVE GLOBE VALVE CHECK VALVE BALL VALVE

KITZ valves have been developed to meet the most advanced and demanding technological standards of Japan, the world's leading importer of environmentally friendly, clean-energy LNG (Liquefied Natural Gas). KITZ offers a series of cryogenic valves of proven high quality, as demonstrated by repeated testing.

We offer stainless steel and cast carbon steel gate, globe, check, and ball valves for processing, storage, shipment, and distribution of ethylene, LPG (Liquefied Petroleum Gas), LNG, and other low-temperature or cryogenic fluids, down to -196°C (-321°F).

Use applications

- LNG (Liquefied Natural Gas): LNG Liquefaction plants, Terminal
- Ethylene plants
- Industrial low-temperature gases plants

KITŹ Cryogen Mnufactur



<u>ISO</u>"

Ball Valves

/KITZ Corporation of Europe, • Ball Valves

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Casting technology

Our cryogenic service valve castings are typically made of modified ASTM CF8M austenitic stainless steel, which contains a higher percentage of nickel so as to minimize transformation of the austenitic structure to the martensitic structure. This undesirable transformation occurs when valve parts are machined during the production process (or subjected to mechanical stress), which makes them vulnerable to distortion when valve assemblies are exposed to extremely low temperatures in the field. This property must be prevented during production, because it results in subsequent degradation of seat face precision, and therefore, concerns about seat leakage. Additionally, a higher nickel content typically lowers the temperature at which the martensitic transformation begins (Martensitic Transformation Temperature or MTT below). For this reason, our foundries ensure proper adjustment of other chemicals such as carbon and chromium to reduce the MTT.

Standard Material Variation & Operational Temperature Range

Category	Temperature Range	-196	-104 -80	-46	0°C	Service		ell Materials andard)
I	-196°C (-321°F)				:	For LNG service •LNG Liquefaction plants •LNG Receiving Terminals	Stainless	A351 Gr.CF8 A351 Gr.CF8M A351 Gr.CF3M
11	-104°C (-155°F)					For Ethylene service •Ethylene plants	Stainless Steel	A351 Gr.CF8 A351 Gr.CF8M A351 Gr.CF3M
111	-46°C (-51°F)					For Industrial service •Industrial gas plants •Low-temperature gas plants	Stainless Steel Carbon Steel	A351 Gr.CF8 A351 Gr.CF8M A351 Gr.CF3M A352 Gr.LCB A352 Gr.LCC

Color tags corresponding to usage temperature are provided.

ic Valve Series

ing Network

KITZ Corporation • Gate, Globe & Check Valves

Gate, Globe & Check Valves
Ball Valves

0	Sta	ndard P	roduct Rar	nge						
Ca	tegory	Valve	Valve Type	Wall thickness	Standard Material	Class	Size	Connection	Product Code	Page
				ASME B16.34		150 300	2"-24"		150UMALMY 300UMALMY	
						600	2"-12"	Flanged	600UMALMY	
						150		Tidliged	150UMCLMY	
						300	1/2"-24"		300UMCLMY	
		Gate	Bolted Bonnet			600			600UMCMLY	10
				API600		150	0.04		(T)W150UMCLMY	-
						300	2"-24"	Butt weld	(T)W300UMCLMY	-
						600 300	1/2"-2"		(T)W600UMCMLY	-
						600	1/2"-11/2"	Socket weld	(T)SW300UMCLMY (T)SW600UMCMLY	-
						150	1/2-11/2		150UPCRLMD	
				API623		300	2"-8"		300UPCRLMD	1
						600		Flanged	600UPCRLMD	
						150		Fialigeu	150UPCLMY	1
						300	1/2"-8"		300UPCLMY	
			Bolted Bonnet		CF8,CF8M,CF3M	600			600UPCMLY	11
	ĻL	Globe		API600		150			(T)W150UPCLMY	
	1 96°C/-321°F	Giobe		API600		300	2"-8"	Butt Weld	(T)W300UPCLMY	
	сч с					600			(T)W600UPCMLY	-
						300	1/2"-2"	Socket weld	(T)SW300UPCLMY	-
	ů					600	1/2"-11/2" 2"-4"	Dutt mold	(T)SW600UPCMLY	
	6		Bolted Bonnet Soft seated	ASME B16.34		150 300		Butt weld Socket weld	W150UPDCL	-
	5					150		SUCKET Weld	SW300UPDAL 150UOCLMY	-
						300	2"-24"	Flanged	300UOCLMY	-
						600	1/2"-12"		600UOCLMY	1
			Swing			150			(T)W150UOCLMY	12
		Check		API600		300	2"-24"	Butt weld	(T)W300UOCLMY	1
						600	2"-12"		(T)W600U0CMLY	
						300	2"		(T)SW300UOCLMY	
			Lift			300	1/2"-11/2"	Socket weld	(T)SW300UNCLMY	
						600			(T)SW600UNCLMY	
			Floating / 1 piece			150			150UTAZLM	
				ASME B16.34	CF8,CF8M	300	1/2"-10"		300UTAZLM	13
			Floating / 2piece			150			150UTDZL	-
		Dell				300		Flanged	300UTDZL	
		Ball	Trunnion	ASME B16.34	F316,CF8M	150 300	2"-16"		150UPG14K 300UPG14K	-
				AGINE BT0.54	1010,0100	600	2-10		600UPG14K	14
						150			150UPG67K	1.1
			Top Entry	ASME B16.34	CF8M,CF3M	300	1"-8"	Butt weld	300UPG67K	
						150	1/2"-16"		150UMAXY	
				ASME B16.34		300	1/2"-24"	Flanged	300UMAXY	15
		Gate	Bolted Bonnet		CF8,CF8M,CF3M	300	1/2"-11/2"	Socket weld	SW300UMAXY	
		Guio				150			W150UMCXY	
				API600		300	2"-12"	Butt weld	W300UMCXY	*
						600			W600UMCXY	
				10145 010 04		150	1/2"-12"	Flanged	150UPXY	
				ASME B16.34		300 300	1/2"-8"	Cooket wold	300UPXY	15
			Bolted Bonnet			150	1/2"-11/2"	Socket weld	SW300UPXY W150UPCXY	
	ĻL	Globe		API600	CF8,CF8M,CF3M	300	2"-12"		W300UPCXY	*
	С О			AFIOOD		600	E-1E	Butt weld	W600UPCXY	
	÷.		Bolted Bonnet	API600		150	2"-4"		W150UPDCX	
	-104°C/-155°F		Soft seated	ASME B16.34		300	1/2"-2"	Socket weld	SW300UPDX	
	4		Quality -			150			150UOAXY	
	2		Swing			300	11/2"-16"	Flonged	300UOAXY	16
				ASME B16.34		150		Flanged	150UNAXY	
		Check	Lift		CF8,CF8M,CF3M	300	1/2"-11/2"		300UNAXY	
		CHOOK			5, 5, 5, 6, 6, 6, 7, 6, 7, 6, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7, 7,	300		Socket weld	SW300UNXY	
						150			W150UOCXY	
			Swing	API600		300	2"-12"	Butt weld	W300UOCXY	*
						600			W600U0CXY	
			Ball Floating / 1piece ASME B16.34		150	50		150UTAZXLM	-	
		Ball			4 CF8.CF8M	300	00 1/2"-10"	Flanged	300UTAZXLM	17
			Floating / 2piece			150 300			150UTDZXL 300UTDZXI	
						300			300UTDZXL	

Star	Standard Product Range														
Category	Valve	Valve Type	Wall thickness	Standard Material	Class	Size	Connection	Product Code	Page						
					150	11/2"-24"		150SCLSXBLY							
					300	2"-20"	Flanged	300SCLSXBLY							
	Gate				600			600SCLSXBLY	18						
	outo				150	11/2"-24"		W150SCLSXBLY							
					300	2"-20"	Butt weld	W300SCLSXBLY							
					600			W600SCLSXBLY							
					150	2"-12"		150SCJSXBLY							
	Globe				300	2"-8"	Flanged	300SCJSXBLY							
		Bolted Bonnet	API600	LCB,LCC	600	2"-10"		600SCJSXBLY							
ĻĿ		Buiteu Buillet			150			W150SCJSXBLY							
Ī					300		Butt weld	W300SCJSXBLY							
16°C/-51°F				-	600			W600SCJSXBLY	19						
					150			150SCOSXBLY							
40	Check				300	2"-24"	Flanged	300SCOSXBLY							
1					600			600SCOSXBLY							
					150			W150SCOSXBLY							
					300		Butt weld	W300SCOSXBLY							
					600			W600SCOSXBLY							
		Floating / 1piece			150			150SCTAZXCL							
				LCC	300	1/2"-10"		300SCTAZXCL	20						
	Ball		ASME B16.34		150		Flanged	150SCTDZXCL							
			2.0.04		300	1/2"-8"		300SCTDZXCL							
		Floating / 2piece		LCB	150	1/2"-10"		150SCTDZXBL	21						
				LOB	300	1/2"-8"		300SCTDZXBL	<u></u>						

* Please contact KITZ corporation

KITZ Production Control



KITZ cryogenic valves are tailored to meet our clients' specifications. KITZ selects the most suitable valve types and analyzes the clients' needs before deciding on valve manufacturing specifications. These manufacturing specifications serve as the basis for unified control of every step of valve manufacture, from sales and design to production and shipping.

KITZ's valve designs reflect know-how resulting from both a long record of achievement and proven, performance-tested technology.

Our high-quality stainless steels are manufactured from castings produced at KITZ's in-house foundry. Therefore, special materials that are required for low-temperature or cryogenic applications can be used.

We have established production technologies and performance tests based on many years of experience manufacturing valves for industrial use.

KITZ performs strict inspections of cryogenic valves on a dedicated assembly and inspection line. In addition to performing a variety of non-destructive tests, in house, KITZ can accommodate any type of special-method inspection that is requested by our customers.

Features of KITZ metal-seated gate valves

Extension bonnet

The extension bonnet provides efficient cold insulation, minimizing heat conduction and transfer from cryogenic flow, while preventing exposure of the valve packing to cryogenic media and providing a secure seal.

Surface-hardening treatment with Stellite[®] alloy

Stellite[®] alloy is used to apply a surface-hardening treatment to the sliding portions of the body and disc seat assemblies, preventing wear and improving durability.

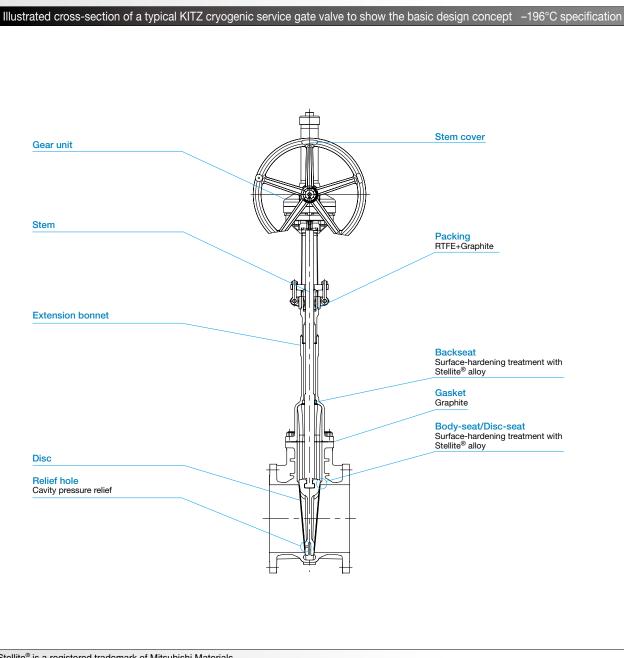
Cavity pressure relief

A hole in the disc on the high-pressure side prevents any excessive rise in the cavity pressure.

(Liquid trapped within the body cavity may evaporate, causing an excessive rise in the cavity pressure.)

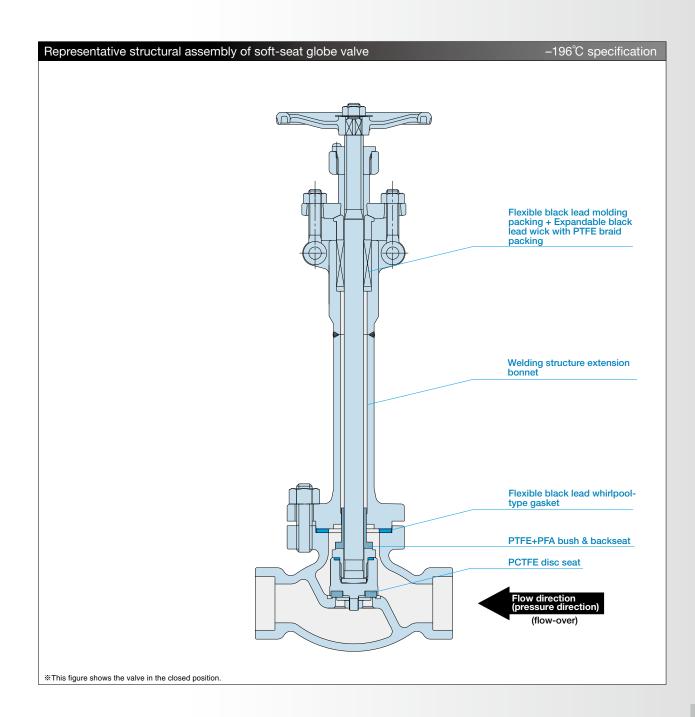
Seat lapping

We polish dry-lapped seat surfaces to compare the surface finish before and after polishing. Additionally, we compare the seat surface finish and the sealing performance of valve samples provided with only-lapped seats and lapped-and-polished seats.



Features of KITZ soft-seated globe valves

- A higher cost performance is achieved than for the disc seat structure.
- The flow direction (pressure direction) becomes flow over the disc. A low operation strength is enabled by flow-over.
- A PCTFE disc seat with excellent low-temperature characteristics and mechanical properties is used to achieve high durability and high sealant quality.
- Stem binding prevention is realized with back seat and all-in-one type PTFE+PFA construction bushing.
- The disc seats can only be replaced by removing the disc nut.
- This valve is the same low-emission type as in the metal seat structure used for the seal material of the packing/gasket. This cancels compression creep stress relief and ensures seal quality for extended periods.
- Improvement of maintenance and avoidance of binding are achieved through all-in-one design of backseat and bush PTFE+PFA.
- *1 Soft structure applicable only to globe valves
- *2 Even when valves are all closed with flow over, packing unit is always pressurized.



Features of KITZ floating ball valves

-196°C Specification

Easy opening and closing, with 90° rotation.

There is little pressure loss.

Extension bonnet

Thermal conduction and heat transmission from the low-temperature fluid is suppressed to a minimum while a cooling effect is provided. The packing is prevented from being exposed to the low-temperature liquid and a secure seal is realized.

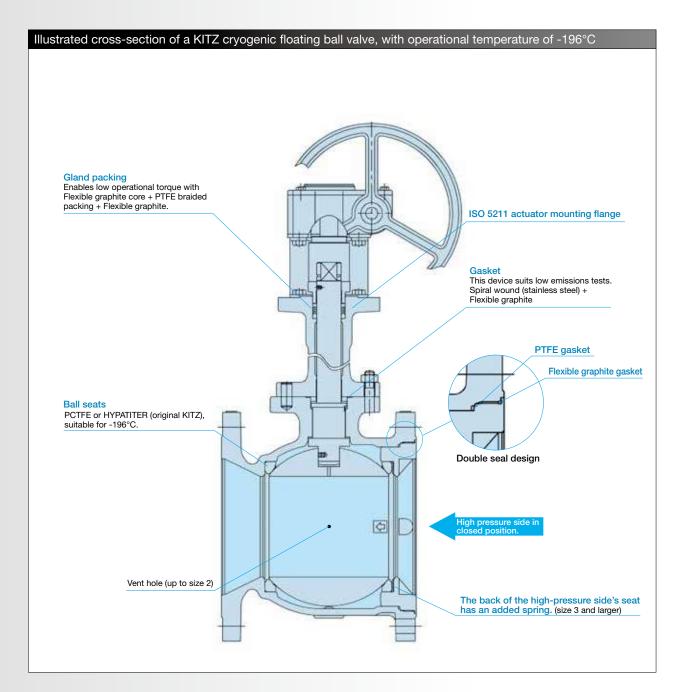
Packing/Gasket

Flexible graphite with excellent resistance to low temperatures, sealing quality, and durability is used in the packing and gasket.

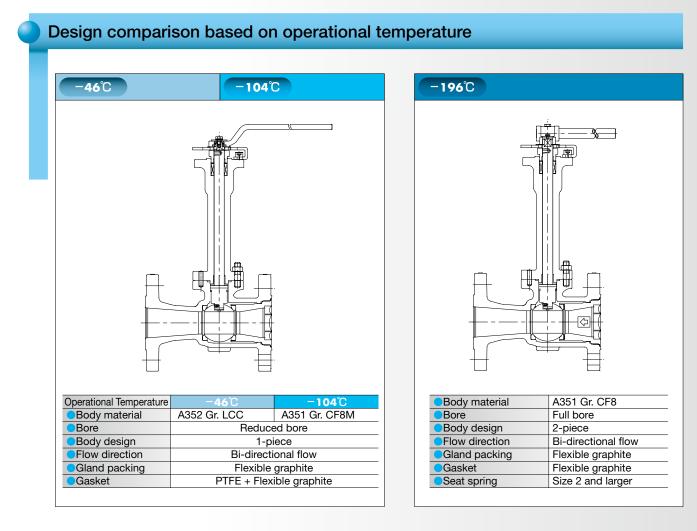
Seat structure

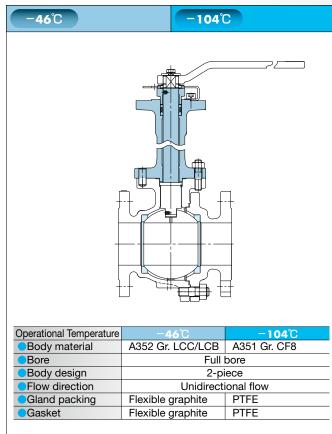
Size 3B and larger utilizes a seat spring and achieves a secure seal with a low operation torque.

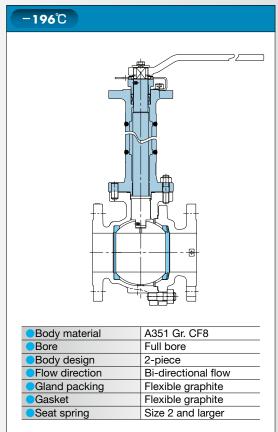
- Prevention of abnormal pressure within cavity Sizes ½B to 2B have vent holes, and sizes 3B to 10B have upstream-side seat springs installed. These adjustments prevent abnormal pressure within the cavity.
- Fire-safe design



The valve design that is appropriate for operational temperatures can be selected by combining an extension bonnet and ball seat.







KITZ low emission service valves

In the United States, the Federal Clean Air Act was amended in 1990 to realize a new environmental protection policy that stipulates a 95% reduction in fugitive emissions or leak levels of toxic gases and chemicals from plant equipment.

From April 1994, the new law requires all plants handling toxic gases (as specified by the Environmental Protection Agency), to periodically monitor their plant equipment to detect leaks exceeding 500 ppm, and repair or replace all defective parts immediately. California has gone further than the federal law with a state regulation requiring 100 ppm maximum leak levels, representing a 99% reduction of this kind of environmental pollution for the Northern California Region since 1997.

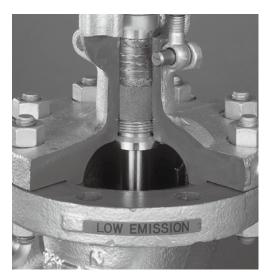
Our current low emission valves, the result of several years of trial and error at our laboratory, are designed, engineered, manufactured, and tested to meet the 100 ppm maximum emission level. This standard specification in North America is met by KITZ Class 150, 300, and 600 Series A and C stainless and high-alloy steel valves. In other markets, similar low emission valves are available as options. Major design considerations for upgrading our standard valves to have low emission performance are introduced below.

Gland packing <Gate valves, Globe valves>

KITZ's original "SEALEVER_" graphite packing set, with a pure carbon spacer bush for Class 300 and 600. *US Patent No. 5522603 and 5573253. Other patents registered or pending worldwide.

Bonnet gaskets and check valve cover gaskets <Gate valves, Globe valves, Swing check valves>

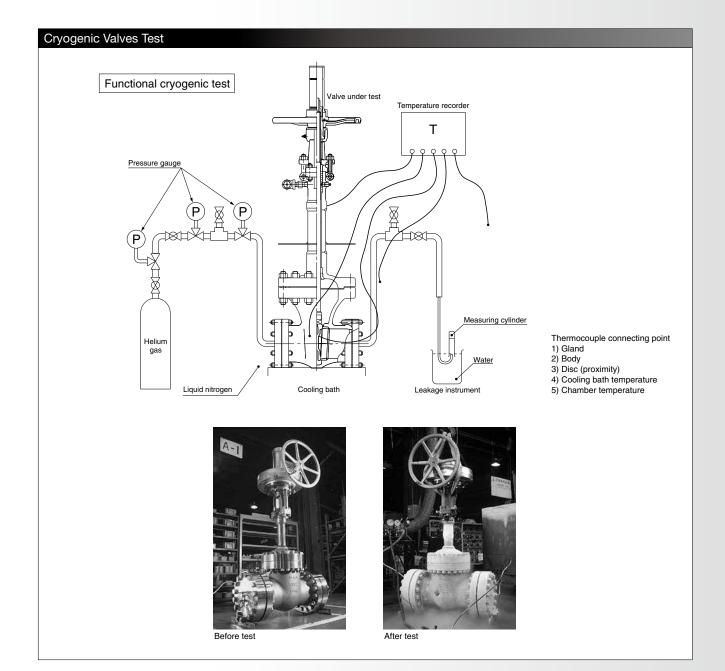
Class 150 : Flexible graphite sheet with stainless steel insert and permeation-protective barrier for low-emission applications or spiral wound Class 300 : Spiral wound (flexible graphite filler and stainless steel hoop) with a stainless steel inner ring Class 600 : Spiral wound



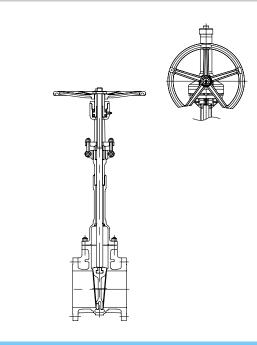
Inspection tests

Test/Inspection Item	Method	Evaluation
Chemical composition analysis		Relevant ASTM Standards
Mechanical property test	ASTM A370	Relevant ASTM Standards
Pressure tests	API 598 or BS 6755 Part 1	API 598
Radiographic inspection	ASTM E446/E146	ASME B16.34
Wet magnetic particle inspection	ASTM E 138	
Liquid penetrant inspection	ASTM E165	
Low-temperature impact test	ASTM A370	ASTM A352/ASME BPVC Sec.VII Div.1
Dimension inspection		Relevant Valve Standards
Visual inspection		MSS SP-55
Emission test	EPA Method 21 and KITZ Std	KITZ Std.
Cryogenic test	ISO 28921-1	ISO 28921-1

* The test requirements such as test items, methods, and criteria must be agreed upon by both the customer and KITZ.



CLASS 150 / 300 / 600 Stainless Steel Gate Valves



1	Design Specifications	
	Wall thickness	ASME B16.34
	Pressure-temperature ratings	ASME B16.34
	Face to face dimensions	ASME B16.10
	End connection dimensions	ASME B16.5

Materials	
Name of parts	Materials
Body	CF8M+HF*
Bonnet	CF8M
Stem	316SS
Disc	CF8M+HF*
Gland packing	RTFE+Graphite
Gasket	Graphite
Bonnet bolt	A320 Gr. B8 CL2
Bonnet nut	A194 Gr. 8
*Co-Cr-W Alloy	

*Co-Cr-W Alloy

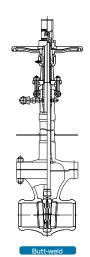
Design Specifications

Range

naige																				
Nominal size		Α	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
Nominai size			1/2	3⁄4	1	1 ½	2	2 ½					8	10	12	14	16	18	20	24
Class 150	150UMALMY								٠	٠		٠								
Class 300	300UMALMY																			
Class 600	600UMALMY									٠										

• : Handle operation E : Gear operation

Class 150 / 300 / 600 Stainless Steel Gate Valves





Wall thickness	;	AP1600
Pressure-tempe	rature ratings	ASME B16.34
Face to face d	limensions	ASME B16.10
End connectio	n dimensions	ASME B16.25
Materials		
Name of parts		Materials
Body 1½B and smalle		
Douj	1 % B and smaller	CF8M+HF*
200)	2B and larger	CF8M+HF* CF8M
Bonnet		

Bonnet	TB and smaller	
	1½B and larger	CF8M
Stem		316SS+HF*
Disc		CF8M+HF*
Gland packing	5	Flexible graphite braided packing + Flexible graphite die mold packing
Gasket		Flexible graphite spiral wound
Body seat ring	g (2B and larger)	316SS+HF*
Bonnet bolt		A320 Gr. B8 CL2
Bonnet nut		A194 Gr. 8
*Co-Cr-W Alloy		

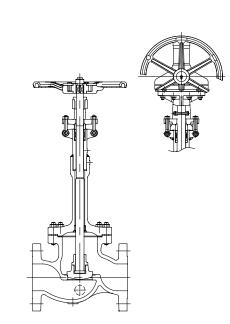
Range

News	Nominal size		15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
Nom	inal size	в	1/2	3⁄4	1	1 ½	2	2 ½					8	10	12	14	16	18	20	24
RF-flanged	150UMCLMY																			
RF-flanged	300UMCLMY																			
RF-flanged	600UMCLMY																			
Butt-weld	(T)W150UMCLMY	,																		
Butt-weld	(T)W300UMCLMY																			
Butt-weld	(T)W600UMCLMY																			
Socket-weld	(T)SW300UMCLM	Y	٠																	
Socket-weld	(T)SW600UMCLM	Y																		

• : Handle operation E : Gear operation

Globe Valves

CLASS 150 / 300 / 600 Stainless Steel Globe Valves

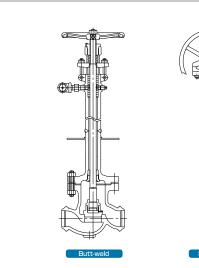


Design Specifications	
Wall thickness	AP1623
Pressure-temperature ratings	ASME B16.34
Face to face dimensions	ASME B16.10
End connection dimensions	ASME B16.5
Materials	
Name of parts	Materials
Body	CF8M
Bonnet	CF8M
Stem	316SS
Disc	CF8M+HF*
Gland packing	RTFE+Graphite
Gasket	Graphite
Bonnet bolt	A320 Gr. B8 CL2
Bonnet nut	A194 Gr. 8

*Co-Cr-W Alloy

Range																				
Ne		А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NUI	minal size	В	1/2	3⁄4	1	1 ½	2	2 ½		4			8	10	12	14	16	18	20	24
Class 150	150UPCRLMD						٠													
Class 300	300UPCRLMD						٠													
Class 600	600UPCRLMD																			

Class 150 / 300 / 600 Stainless Steel Globe Valves



	Pressure-tempe
	Face to face of
а <i>Ш</i>	End connectio
	Materials
	Name of parts
	Body
	Bonnet
	Stem
	Disc
	Gland packing
	Gasket
	Bonnet bolt

Design Specifications	
Wall thickness	AP1600
Pressure-temperature ratings	ASME B16.34
Face to face dimensions	ASME B16.10
End connection dimensions	ASME B16.25

Materials		
Name of parts		Materials
Body	1½B and smaller	CF8M+HF*
	2B and larger	CF8M+HF*
Bonnet	1B and smaller	CF8M
	1½B and larger	316SS+HF*
Stem		316SS+HF*
Disc		CF8M+HF*
Gland packing		Flexible graphite braided packing + Flexible graphite die mold packing
Gasket		Flexible graphite spiral wound
Bonnet bolt		A320 Gr. B8 CL2
Bonnet nut		A194 Gr. 8
*Co-Cr-W Alloy		

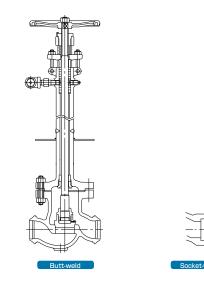
Range

Nominal size		А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
		В	1/2	3⁄4	1	1 ½	2	2 ½	3	4	5	6	8	10	12	14	16	18	20	24
RF-flanged	150UPCLMY																			
RF-flanged	300UPCLMY																			
RF-flanged	600UPCLMY																			
Butt-weld	(T)W150UPCLMY	,								٠										
Butt-weld	(T)W300UPCLMY	,						٠		٠										
Butt-weld	(T)W600UPCLMY	,																		
Socket-weld	(T)SW300UPCLM	IY																		
Socket-weld	(T)SW600UPCLM	IY																		

Categoly I

Class 150 / 300 Stainless Steel Globe Valves (Soft-Seated)

-196°C / -321°F



Pressure-temperature ratings	ASME B16.34
Face to face dimensions	JPI-7S-67 (Butt-weld)
	JPI-7S-36-96 (Socket-weld)
End connection dimensions	JPI-7S-67
	JIS B2316 (Socket-weld)
Materials	
Name of parts	Materials
Body	CF8
Bonnet	CF8
Stem	304SS
Valve holder	304SS or CF8 (Butt-weld)
	304SS (Socket-weld)
Gland	304SS
Gland packing	Flexible graphite cored PTFE braided packing - Flexible graphite die mold packing
Handle	FCD400
Gasket	Flexible graphite spiral wound
Bonnet bolt	A320 2Gr. B8
Bonnet nut	A194 Gr. 8
Seat	PCTFE (Socket-weld)

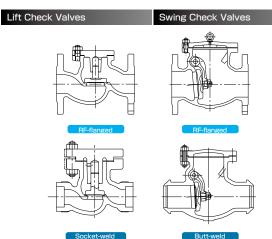
ASME B16.34

Design Specifications

Wall thickness

Range															
Nomi	Nominal size		15	20	25	40	50	65	80	100	125	150	200	250	300
NOITH			1/2	3⁄4	1	1 1/2	2	2 ½					8	10	12
Butt-weld	W150UPDCL														
Socket-weld	SW300UPDAL														

Class 150 / 300 / 600 Stainless Steel Lift Check / Swing Check Valves



Wall thickness	AP1600
Pressure-temperature ratings	ASME B16.34
Face to face dimensions	ASME B16.10
End connection dimensions	ASME B16.25
Materials	
Materials Name of parts	Materials
	Materials CF8M+HF*
Name of parts	
Name of parts Body	CF8M+HF*

00101	
Disc	CF8M+HF*
Gasket	Flexible graphite spiral wound
Cover bolt	A320 Gr. B8 CL2
Cover nut	A194 Gr. 8

*Co-Cr-W Alloy

Design Specifications

Range 15 20 25 40 50 65 Nominal size 1/2 150UOCLMY RF-flanged RF-flanged (Swing check) 300UOCLMY ۲ RF-flanged (Swing check) 600UOCLMY Butt-weld (T)W150UOCLMY Butt-weld (Swing check) (T)W300UOCLMY Butt-weld (Swing check) (T)W600UOCLMY Socket-weld (Lift check) (T)SW300UNCLMY Socket-weld (Swing check) (T)SW300UOCLMY Socket-weld (Lift check) (T)SW600UNCLMY



Class 150 / 300 Stainless Steel Floating Ball Design, Reduced Bore

Design Specifications

Wall thickness



Face to face dimensions	ASME B16.10
Flange specifications	ASME B16.5
Materials	
Name of parts	Materials
Body	CF8M
Bonnet	316SS
nsert	CF8M
Stem	SUS660
Seat spring	304SSCSP (Size 3B and larger)
Ball	CF8M
Gland	CF8M
Gland packing	Flexible graphite
Ball seat (Insert side)	HYPATITE PTFE
Ball seat (Body side)	HYPATITE PTFE
	PCTFE (Size 2B and Smaller)
Handle	FCD450-10
Gasket	Flexible graphite
	PTFE
Bonnet bolt	A320 Gr. B8M
Bonnet nut	A194 Gr. 8M

ASME B16.34

Range																
Nominal size	А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400
	В	1/2	3⁄4	1	1 ½	2	2 ½	3	4	5	6	8	10	12	14	16
Class 150 RF-flanged 150UTAZLM																
Class 300 RF-flanged 300UTAZLM																
:Lever operation :Gear operation	• Lever operation : Gear operation															

* Pege 22 for Pressure-Tenperature Rating.

Class 150 / 300 Stainless Steel Floating Ball Design, Full Bore Design Specifications Wall thickness ASME B16.34 ASME B16.10 Face to face dimensions ASME B16.5 (150/300) Flange specifications Materials Name of parts Materials Body CF8M Body cap CF8M Bonnet 304SS Stem 304SS Seat spring 304SSCSP (Size 2B and larger) Ball 304SS or CF8M Ball seat A HYPATITE PTFE Ball seat B HYPATITE PTFE PCTFE (Size 11/2 B and smaller) Gasket Flexible graphite spiral wound Flexible graphite seat Bonnet bolt 304SS(B8) Bonnet nut 304SS(8) Gland packing Flexible graphite die mold packing Range

Nominal size		15	20	25	32	40	50	65	80	100	125	150	200	250	300	350	400
		1/2	3⁄4	1	1 1⁄4	1 1/2	2	2 ½	3				8	10	12	14	16
Class 150 RF-flanged 150UTDZL									٠								
Class 300 RF-flanged 300UTDZL																	
Lever operation																	

* Pege 22 for Pressure-Tenperature Rating.

Ball Valves

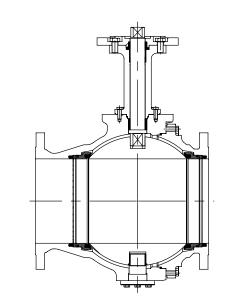
CLASS 150 / 300 / 600 Stainless Steel Trunnion Ball Design, Full Bore

Design Specifications Wall thickness

Pressure-temperature ratings

Face to face dimensions

% Fluid temperature range :-196°C~100°C (-321°F~212°F)



End connection dimensions	ASME B16.5
Materials	
Name of parts	Materials
Body	316SS/CF8M
Bonnet	316SS/CF8M
Stem	316SS
Ball	316SS/CF8M
Ball seat	UHMW-PE
Gland packing	PTFE
Gasket	PTFE

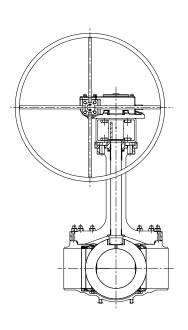
ASME B16.34

ASME B16.34

ASME B16.10

Range																				
N	ominal size	А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
		В	1/2	3⁄4	1	1 ½	2	2 ½	3	4	5	6	8	10	12	14	16	18	20	24
Class 150	150UPG14K																			
Class 300	300UPG14K																			
Class 600	600UPG14K								•											

CLASS 150 / 300 Stainless Steel Top Entry Ball Design, Full Bore



Wall thickness	ASME B16.34	
Pressure-temperature ratings	ASME B16.34	
Face to face dimensions	ASME B16.10	
End connection dimensions	ASME B16.10	

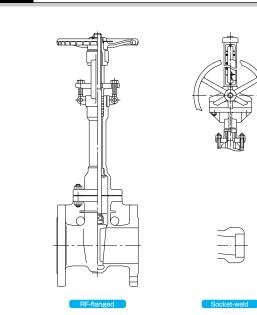
Materiais	
Name of parts	Materials
Body	CF8M/CF3M
Bonnet	CF8M/CF3M
Stem	UNS S66286
Ball	CF8M/CF3M
Ball seat	PCTFE
Gland packing	Graphite
Gasket	Graphite
% Fluid temperature range	
:-196°C~100°C	

(-321°F~212°F)

Range																				
Nie	ominal size	А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
INC	iminal size	В	1/2	3⁄4	1	1 ½	2	2 ½					8	10	12	14	16	18	20	24
Class 150	150UPG67K								٠	٠										
Class 300	300UPG67K									٠										

-104°C

Class 150 / 300 Stainless Steel Gate Valves



Wall thickness	ASME B16.34
Pressure-temperature ratings	ASME B16.34
Face to face dimensions	ASME B16.10
End connection dimensions	ASME B16.5
Materials	
Name of parts	Materials
Body	CF8M+HF*
Bonnet	CF8M
Stem	304SS
Disc	CF8M+HF*
Gland packing	Flexible graphite+PTFE braided
Handle	FCD400
Gasket	Ceramic PTFE(Class 150)
	PTFE spiral wound(Class 300)
Bonnet bolt	A193 Gr. B8 CL2
Bonnet nut	A194 Gr. 8
York sleeve	C6782BE
*0.0.14/4/	

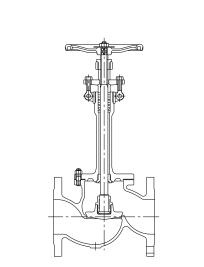
*Co-Cr-W Alloy

Design Specifications

Design Specifications

Range																				
Nominal size		А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NOITII		В	1/2	3⁄4	1	1 ½	2	2 ½					8	10	12	14	16	18	20	24
RF-flanged	150UMAXY								•		•									
Socket-weld	SW300UMXY																			
RF-flanged	300UMAXY		•	•	•		•	•	•	•	•	•								
• : Handle operation	n 📕 : Gear operatior	ı																		

Class 150 / 300 Stainless Steel Globe Valves



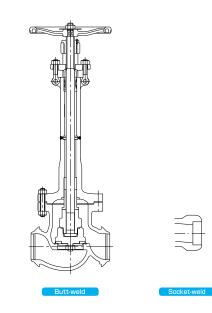


Wall thickness	ASME B16.34
Pressure-temperature ratings	ASME B16.34
Face to face dimensions	ASME B16.10
End connection dimensions	ASME B16.5
Materials	
Name of parts	Materials
Body	CF8M+HF*

Body		CF8M+HF*
Bonnet		CF8M
Stem		304SS
Disc	1½B and smaller	304SS+HF*
	2B and larger	CF8M+HF*
Gland packing		Flexible graphite+PTFE braided
Gasket		Ceramic PTFE
Bonnet bolt		A193 Gr. B8 CL2
Bonnet nut		A194 Gr. 8
*Co-Cr-W Alloy		

Range																				
Nemi	nal size	А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NOM	nai size	В	1/2	3⁄4	1	1½	2	2 ½					8	10	12	14	16	18	20	24
RF-flanged	150UPAXY			•	•	•	•	•	•	•										
Socket-weld	SW300UPXY		•	•	•	•														
RF-flanged	300UPAXY		•	•	•	•		•	•	•	•	•								

Class 150 / 300 Stainless Steel Globe Valves (Soft-Seated)



Design Specifications									
Wall thickness	ASME B16.34								
Pressure-temperature ratings	ASME B16.34								
Face to face dimensions	JPI-7S-67(Butt-weld)								
	JPI-7S-36-96(Socket-weld)								
End connection dimensions	JPI-7S-67(Butt-weld)								
	JIS B2316 (Socket-weld)								
Materials									
Name of parts	Materials								
Body	CF8M								
Bonnet	CF8M								
Stem	304SS								
Valve holding	304SS or CF8M								
Gland	304SS								
Gland nacking	Elevible graphite cored PTEE braided packing								

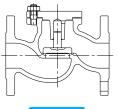
304SS
Flexible graphite cored PTFE braided packing + Flexible graphite die mold packing
FCD400
Flexible graphite spiral wound
A320 2Gr. B8
A194 Gr. 8
PCTFE

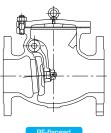
Range C se	eries																			
Nomina		А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NOITIIT		В	1⁄2	3⁄4	1	1½	2	2 ½					8	10	12	14	16	18	20	24
Butt-weld	W150UPDCX																			
Socket-weld	SW300UPDX																			

Class 150 / 300 Stainless Steel Lift Check / Swing Check Valves









Wall thickness Pressure-temperature ratings	ASME B16.34 ASME B16.34
Face to face dimensions	ASME B16.10
End connection dimensions	ASME B16.5

Materials	
Name of parts	Materials
Body	CF8+HF*
Bonnet	CF8
Disc	Lift Check Valves: 304SS+HF*
	Swing Check Valves: CF8+HF*
Gasket	Ceramic PTFE(Class 150)
	PTFE spiral wound(Class 300)
Cover bolt	A193 Gr. B8 CL2
Cover nut	A194 Gr. 8
*Co-Cr-W Alloy	

Range																			
		15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
Nominal size	В	1/2	3⁄4	1	1 ½	2	2 ½					8	10	12	14	16	18	20	24
RF-flanged (Lift check) 15	OUNAXY	•		•	•														
RF-flanged (Swing check) 15	OUOAXY				•	•	•	•	•	•	•	•	•	•	•	•			
Socket-weld (Lift check) SV	N300UNXY	•	•		•														
RF-flanged (Lift check) 30	OUNAXY	•	•	•	•														
RF-flanged (Swing check) 30	OUOAXY				•	•	•	•	•	•	•	•	•	•	•	•			

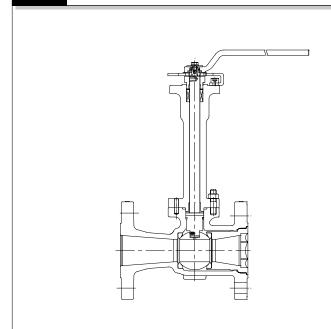


Ball Valves



Class 150 / 300 Stainless Steel Floating Ball Design, Reduced Bore

Design Specifications



Wall thickness	ASME B16.34
Face to face dimensions	ASME B16.10
Flange specifications	ASME B16.5
Matariala	
Materials	
Name of parts	Materials
Body	CF8M
Bonnet	CF8M
Insert	CF8M
Stem	316SS/XM-19HS
Ball	CF8M
Gland	CF8M
Gland packing	Flexible graphite
Ball seat	HYPATITE PTFE
Handle	FCD450-10
Gasket	Flexible graphite seat
	PTFE
Bonnet bolt	A320 Gr. B8M
Bonnet nut	A194 Gr. 8M
Bonnet nut	A 194 G1. 6W

Range 15 20 25 40 50 65 80 Nominal size 1/2 3⁄4 1 1/2 2 ½ 150UTAZXLM Class 150 **RF-flanged** 300UTAZXLM Class 300 **RF-flanged** : Lever operation : Gear operation

* Pege 22 for Pressure-Tenperature Rating.

Class 150 / 300 Stainless Steel Floating Ball Design, Full Bore Design Specifications ASME B16.34 Wall thickness ASME B16.10 Face to face dimensions ASME B16.5 (150/300) Flange specifications Materials Name of parts Materials Body CF8 Body cap CF8 Bonnet CF8 Stem 304SS Ball 304SS or CF8 Ball seat HYPATITE PTFE Gasket Ceramic PTFE Flexible graphite spiral wound Bonnet bolt 304SS(B8) Bonnet nut 304SS(8) Gland packing PTFE Range 15 20 25 32 40 50 65 80 Nominal size 3⁄4 1/2 1 1/4 1 1/2 2 ½ Class 150 RF-flanged 150UTDZXL ۲ 300UTDZXL Class 300 RF-flanged ۲

:Lever operation :Gear operation

* Pege 22 for Pressure-Tenperature Rating.

-46°C / -51°F

Cast Carbon steel / Low alloy for low-temperature Valves

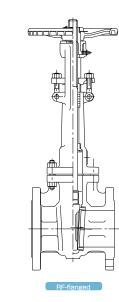
Body / Bonnet			Trim Ma	terials *1		Bonnet bo	olt / Nut *1	Operating temperature *2			
Material	Code	Body seat	Disc seat	Stem	Bonnet bush	Bolt	Nut	Min	Max		
LCB(SCPL1)	BL	30455	304SS	30455	31655	—	—	350°C (343°C)	-45℃ (-46℃)		
LCC(-)	CL	30433	or 308	30435	31022	(Gr. L7)	(Gr. 4)	343°C	— (—46°C)		

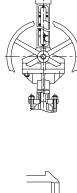
The materials in parentheses indicate the material standards from ASTM standard.

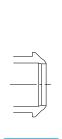
The figures in parentheses indicate temperature from ASTM standard.

*1 : The trim material and bonnet bolt/nut material shown is a representative example. The appropriate material will be selected according to the temperature. *2 : The usage temperature is the temperature for the body/bonnet material ; and the temperature for the valve (with consideration for the bonnet shape) will be selected separately.

Class 150 / 300 / 600 Cast Carbon Steel / Low Alloy Gate Valves







dimensions	Butt-weld	ASME B16.25					
Materials							
Name of parts	 6	Materials					
Body		*					
Bonnet		*					
Stem		304SS					
Disc	4B and smaller	304SS+HF*					
	6B and larger	*					
Gland packing	g	Flexible graphite					
Gasket		Flexible graphite spiral wound					
Body seat rin	g (2B and larger)	304SS+HF*					
Bonnet bolt		A320 Gr. L7					

API600

ASME B16.34

ASME B16.10

ASME B16.5

Bonnet nut A194 Gr. 8 * The minimum working temperatures are dependent on the material. (See table above.)

Class150: Flexible graphite seat spiral wound Class300: Flexible graphite seat spiral wound

Class600: Soft iron

Design Specifications Wall thickness

Pressure-temperature ratings

Face to face dimensions

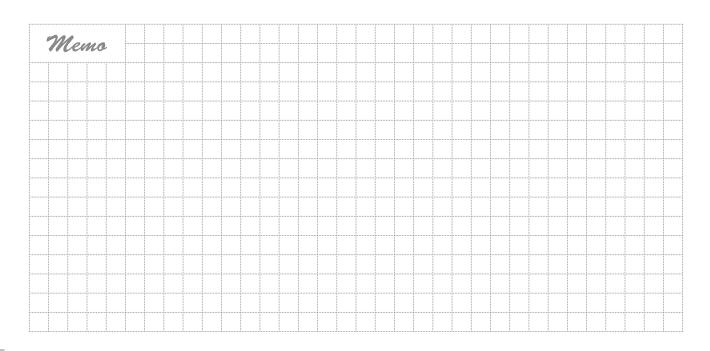
End connection RF-flanged

*Co-Cr-W Alloy

Range

Nor	ninal size	А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NOT		В	1/2	3⁄4	1	1 ½	2	2 ½					8	10	12	14	16	18	20	24
Butt-weld	W150SCLSXBLY																			
RF-flanged	150SCLSXBLY																			
Butt-weld	W300SCLSXBLY																			
RF-flanged	300SCLSXBLY																			
Butt-weld	W600SCLSXBLY																			
RF-flanged	600SCLSXBLY																			
			-	-	-	-	-	-				-	-	-	-	-	-	-	-	

Handle operation





Range

New	ninal size	А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NOI	innai size	В	1/2	3⁄4	1	1 ½	2	2 ½					8	10	12	14	16	18	20	24
Butt-weld	W150SCJSXBLY																			
RF-flanged	150SCJSXBLY																			
Butt-weld	W300SCJSXBLY																			
RF-flanged	300SCJSXBLY																			
Butt-weld	W600SCJSXBLY																			
RF-flanged	600SCJSXBLY																			
• Handle operat	ion 📕 · Gear operation																			

Butt-weld

Class 150 / 300 / 600 Cast Carbon Steel / Low Alloy Globe Valves

Design Specifications Wall thickness

Pressure-temperature ratings

Face to face dimensions End connection dimensions RF-flanged Butt-weld

Materials Name of parts

Gland packing Gasket

Bonnet bolt

Bonnet nut

*Co-Cr-W Alloy

Class600: Soft iron

Design Specifications Wall thickness

Pressure-temperature ratings

Body

Bonnet

Stem Disc

API600 ASME B16.34

ASME B16.10

ASME B16.5 ASME B16.25

Materials

304SS+HF*

304SS+HF*

A320 Gr. L7

A194 Gr. 8

Flexible graphite

Flexible graphite spiral wound

Class300: Flexible graphite seat

*

*

×

* The minimum working temperatures are dependent on the material.

4B and smaller

6B and larger

Body seat ring (2B and larger)

Class150: Flexible graphite seat

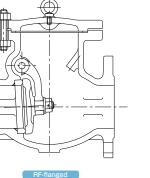
304SS

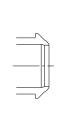
: Handle operation 📃 : Gear operation

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RF-flanged

Class 150 / 300 / 600 Cast Carbon Steel / Low Alloy Swing Check Valves





Face to face	dimensions	ASME B16.10	
End connection	RF-flanged	ASME B16.5	
dimensions	Butt-weld	ASME B16.25	
Materials			
Materials Name of parts	3	Materials	
	3	Materials *	
Name of parts	3		
Name of parts Body	4B and smaller	*	

API600

ASME B16.34

DISC	4D and Smaller	004001111
	6B and larger	*
Gasket		Flexible graphite spiral wound
Body seat ring	g (2B and larger)	304SS+HF*
Bonnet bolt		A320 Gr. L7
Bonnet nut		A194 Gr. 8
% The minimum v	vorking temperatures	are dependent on the material.

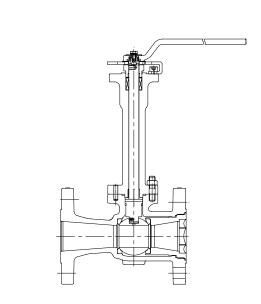
Class150: Flexible graphite seat Class300: Flexible graphite seat Class600: Soft iron

*Co-Cr-W Alloy

Range																				
Nom	inal size	А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400	450	500	600
NOIT		В	1/2	3⁄4	1	1 ½	2	2 ½			5	6	8	10	12	14	16	18	20	24
Butt-weld	W150SCOSXBLY																			
RF-flanged	150SCOSXBLY																			
Butt-weld	W300SCOSXBLY																			
RF-flanged	300SCOSXBLY																			
Butt-weld	W600SCOSXBLY																			
RF-flanged	600SCOSXBLY																			

Ball Valves

Class 150 / 300 Cast Carbon Steel Floating Ball Design, Reduced Bore



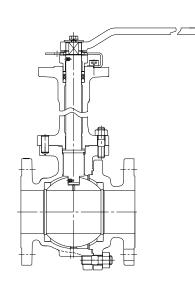
ASME B16.34
ASME B16.10
ASME B16.5
Materials
LCC
LF2
LCC
316SS
CF8M
Flexible graphite
HYPATITE PTFE
FCD450-10
Flexible graphite
PTFE
A320 Gr. L7M
A194 Gr. 7M

Range																
Nominal size	А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400
Norminal size	в	1/2	3⁄4	1	1 ½	2	2 ½	3	4			8	10	12	14	16
Class 150 RF-flanged 150SCTAZXCL																
Class 300 RF-flanged 300SCTAZXCL																

Lever operation Gear operation

* Pege 22 for Pressure-Tenperature Rating.

Class 150/300 Cast Carbon Steel Floating Ball Design, Full Bore



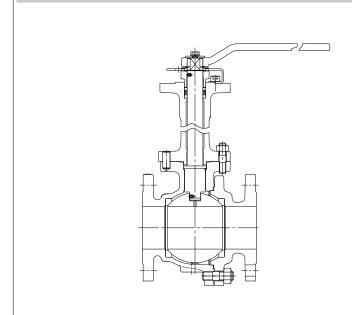
Design Specifications	
Wall thickness	ASME B16.34
Face to face dimensions	ASME B16.10
Flange	ASME B16.5
Materials	
Name of parts	Materials
Body	LCC
Body cap	LCC
Bonnet	A350 Gr. LF2
Stem	316SS/XM-19HS
Ball	316SS+CF8M
Ball seat	HYPATITE PTFE
Gasket	Flexible graphite spiral wound
	Flexible graphite
Bonnet bolt	A320 Gr. L7M
Bonnet nut	A194 Gr. 7M
Gland packing	Flexible graphite

Range																
Nominal size	А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400
Norminal Size	В	1/2	3⁄4	1	1½	2	2 ½	3	4			8	10	12	14	16
Class 150 RF-flanged 150SCTDZXCL																
Class 300 RF-flanged 300SCTDZXCL																
Lever operation																

* Pege 22 for Pressure-Tenperature Rating.

Gate Valves

Class 150 / 300 Cast Carbon Steel Floating Ball Design, Full Bore



Design Specifications	
Wall thickness	ASME B16.34
Face to face dimensions	ASME B16.10
Flange	ASME B16.5
Materials	
Name of parts	Materials
Body	LCB
Body cap	LCB
Bonnet	A350 Gr. LF2
Stem	316SS/XM-19HS
Ball	316SS+CF8M
Ball seat	HYPATITE PTFE
Gasket	Flexible graphite spiral wound
	Flexible graphite
Bonnet bolt	A320 Gr. L7M
Bonnet nut	A194 Gr. 7M
Gland packing	Flexible graphite

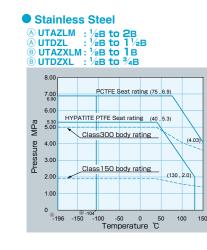
Range																
Nominal size	А	15	20	25	40	50	65	80	100	125	150	200	250	300	350	400
	В	1/2	3⁄4	1	1 ½	2	2 ½	3	4			8	10	12	14	16
Class 150 RF-flanged 150SCTDZXBL																
Class 300 RF-flanged 300SCTDZXBL																

•: Lever operation E: Gear operation

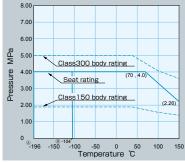
* Pege 22 for Pressure-Tenperature Rating.



Pressure-Temperature Rating (Seat Rating)

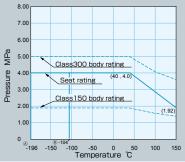


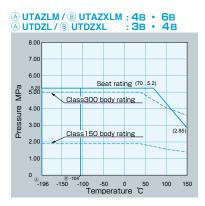


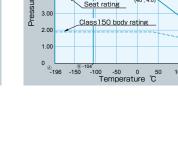


B 8.0 7.00 6.00 Seat rating (110, 5.3) 5.30 5.00 MPa Class300 body rating 4.00 Pressure (3.73) 3.00 Class150 body rating 2.00 1.00 [®]-196 -150 4′ -100 -50 0 50 Temperature ℃ 100 150

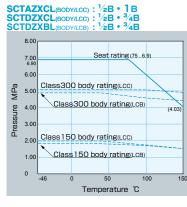
A UTDZL / B UTDZXL : 88 • 108



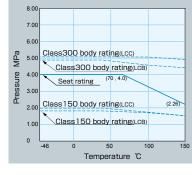


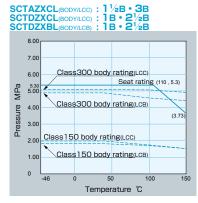




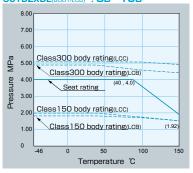


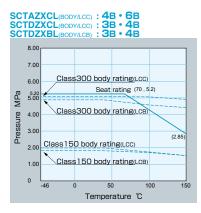
SCTAZXCL(BODY/LCC): 88 • 108 SCTDZXCL(BODY/LCC): 58 • 68 SCTDZXBL(BODY/LCB): 58 • 68





SCTDZXCL(BODY/LCC) : 8B • 10B SCTDZXBL(BODY/LCB) : 8B • 10B





% Please contact KITZ Corporation for details of pressure-temperature range of trunnion ball and topentry ball valves.



Considerations when selecting a product

- The products described in this catalog are designed and produced specifically for low temperatures. Please have the person deciding on the design and specifications of the equipment and facilities determine the suitability of these valves.
- The range of usage of the products described in this catalog is based on official standards and specifications, and our internal company standards. Please confirm each product's specifications and fluid, temperature, and pressure usage conditions when selecting the appropriate product.
- When using our products in an environment in which there are legal restrictions, or voluntary specifications for standards and regulations of use have been established, please select the appropriate product after confirming all regulations and restrictions.
- Please ensure all necessary safety precautions are carried out (after confirming them with our company) when using our products in association with nuclear power, railways, aircraft, vehicles, ships, medical equipment, food processing equipment, safety equipment, and amusement park machinery.
- Our products use fluorine resin and rubber are not designed and manufactured for use in transplants into the human body or for use in medical equipment that will come into contact with bodily fluids or biological tissue. Usage for such purposes is not possible.
- The corrosion resistance of different materials used in the composition of these products can be different. Please select a product after confirming the required corrosion resistance under the conditions of usage for each material (fluid, temperature, and pressure).
- Even when used within the pressure and temperature standards for usage of the product, please confirm suitability with us when usage is close to the limitations or when used with frequent opening and closing for prolonged periods.
- Be sure to confirm with us when using these devices in a corrosive environment. Precautions must be taken when

Precautions when handling products

Precautions when handling products introduced in this catalog are not described in the catalog. Make sure to obtain the applicable instruction manual for the product handling these products.

- Our product has oil and grease coated on the inside, outside, sliding areas, and areas contacting with fluids to prevent rust and to increase lubrication. When safety, hygiene, and functional problems arise because of oil or grease spillage, please take appropriate measures such as washing.
- Removal of foreign matter is not part of the design of our products. If the product is to be used for equipment processing beverages, food, etc., please take the appropriate measures to remove any foreign matter.
- Please use gate valves in either the completely open or the completely closed position. Using the valve partially open or closed may damage the valve or the surface of the valve seat.
- Swing check valves can be used for horizontal and vertical piping. However, the upward fluid flow is limited when used in vertical piping. Lift check valves cannot be used for vertical piping.
- Ball valves must be used in the fully open or fully closed positions. The ball seats may become deformed if the valve is not in the fully open or fully closed position during use.
- When in operation, the check valve may generate noise caused by chattering and water hammer. Please take these phenomena into consideration in the design of your pipe layout for prevention of chattering and water hammer when selecting the appropriate size of valve.
- If our product is to be exported, it is necessary to acquire export permission from the Ministry of Economy, Trade and Industry, in accordance with regulations of the Export Trade Control Ordinance for foreign currency exchange and Foreign Trade Law. Please consult our company if you require additional information.
- The figures in this catalog show representative sizes. Please access our company homepage to submit a request if detailed illustrations of the selected product are required. (Our company homepages: www.kitz.com)

and observe the warnings and precautions to ensure

correct, safe use of the product.

Liability Disclaimer

Our company does not assume any responsibility for damage caused by natural disasters, acts by third parties, other accidents, deliberate damage by customers, misuse, usage under abnormal conditions, or other conditions outside our responsibility. Our company does not assume any responsibility for damage when the purchaser of our product does not observe the restrictions described in the catalog, instruction manual included with the product, or any damage caused by usage outside the specifications, either during installation or during use of the product. Our company does not assume any responsibility for damage caused by modifications to the product that are done by a company other than our own, including damage caused to other equipment.

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\Lambda CAUTION

Pressure-temperature ratings and other performance data published in this catalog have been developed from our design calculation, in-house testing, field reports provided by our customers and/or published official standards or specifications. They are good only to cover typical applications as a general guideline to users of KITZ products introduced in this catalog.

For any specific application, users are kindly requested to contact KITZ Corporation for technical advice, or to carry out their own study and evaluation for proving the suitability of these products to such an application. Failure to follow this request could result in property damage and/or personal injury, for which we shall not be liable.

While this catalog has been compiled with the utmost care, we assume no responsibility for errors, impropriety, or inadequacy. Any information provided in this catalog is subject to from-time-to-time change without notice for error rectification, product discontinuation, design modification, new product introduction or any other cause that KITZ Corporation considers necessary. This edition cancels all previous issues.

Read the instruction manual carefully before use.



If any products designated as strategic material in the Foreign Exchange and Foreign Trade Law, Cabinet Ordrer Concerning Control of Export Trade, Cabinet order Concerning Control of Foreign Exchange and other related laws and ordinances ("Foreign Exchange Laws") are exported to any foreign country or countries, an export license issued by the Japanese Government will be required under the Foreign Exchange Laws.

Further, there may be cases where an export license issued by the government of the United States or other country will be required under the applicable export-related laws and ordinances in such relevant countries.

The contract shall become effective subject to the fact that a relevant export license is obtained from the Japanese Government.



A chrysanthemum-handle is a symbol of KITZ, the brand of valve reliability



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